Nature of Invention: Chemical molecule and synthesis route

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**Chemical Formula:** (C10H8O4)n

**Chemical Name:** Polyethylene terephthalate(PET) **Chemical synthesis routes:**

**ABSTRACT:**

Polyethylene terephthalate is a common plastic in many products such as viscose rayon for clothing, and packaging material in the food and beverage industries. Polyethylene terephthalate has beneficial properties such as light weight, high tensile strength, transparency and gas barrier. Nonetheless, there is actually increasing concern about plastic pollution and toxicity. Here we review the properties, occurrence, toxicity, remediation and analysis of polyethylene terephthalate as macroplastic, mesoplastic, microplastic and nanoplastic. Polyethylene terephthalate occurs in groundwater, drinking water, soils and sediments. Plastic uptake by humans induces diseases such as reducing migration and proliferation of human mesenchymal stem cells of bone marrow and endothelial progenitor cells. Polyethylene terephthalate can be degraded by physical, chemical and biological methods.

**Keywords:**PET, Persistence, Ecotoxicology, Biodegradation, Analysis

Introduction

Polyethylene terephthalate (PET) is a linear thermoplastic polymer composed of the repeating units of terephthalic acid and ethylene glycol monomers (Yoshida et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182)). PET, polyurethane, polystyrene (< 10% each), polyethylene (36%), polypropylene (21%) and polyvinyl chloride (12%) are involved in the production of non-fibre plastics. The production of non-fibre products requires polyester, including 70% of PET (Geyer et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR64)). PET is used in daily life, and it has many applications in different types of industries. It is extensively used in the industries of plastic films and fibres. The reason could be attributed to its high melting point and excellent mechanical properties (Ma et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR107)). A composite fibre produced from PET with dry aerogel particles is used in the textile and automotive industries. The composite fibre materials are also utilized in water filtration and air purification systems (Christiansen et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR34)). Since this polymer possesses versatile properties such as lightweight, gas barriers, high tensile strength and transparency, it is used to synthesize thin-walled containers. It is widely used as a packaging material in the food and beverage industries. It is also used as an additive in the asphalt mixture (Zair et al. [2021](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR185)). Plastic bottle wastes have also been used as an additive in road pavement projects to enhance the mixture of stone mastic asphalt. It showed a positive effect on properties o stone mastic asphalt, such as mixture stiffness and resistance against rutting (Ahmadinia et al. [2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR1)).

A deformation process known as injection stretch blow moulding (ISBM) is used in framing different types of plastic bottles, jars, and containers at various rates of blowing and temperature (Nixon et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR123)). Apart from plastics, this polymer is also used in making different types of detectors. For example, a gold electrode made with PET is used for sensing the glucose level in sweat and commercial beverages by a chemical plating technique via ultraviolet (Wang et al. [2019a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR169)).

PET is significantly used in the medical domain too. The demand for PET-based materials that are stable and durable for antimicrobial property coatings increases due to the spike in nosocomial infections and novel drug resisting bacteria in the current scenario. A terpolymer was coated with PET fabrics for the utilization of PET in several types of medical equipment. The terpolymer was synthesized using the dry pad cure procedure to inactivate *Escherichia coli* O157:H7 and *Staphylococcus aureus* (Cerkez et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR28)).

PET can be used as a plasticizer for the production of other products. The polymeric plasticizer is synthesized from the PET plastic waste to further produce nitrile rubber and rubber sheets of nitrile-PVC through alcoholysis depolymerization. The polymeric plasticizer enhances its mechanical properties (Sirohi et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR150)). The fatty acid of jatropha oil amide and resorcinol has been used for the production of polyetherimide resin. The addition of bis(2-hydroxyethyl) terephthalate results in modification of this resin. The other coating has been prepared using melamine–formaldehyde and improved by adding polyaniline at different concentrations. Three weight percent showed the best anticorrosive properties among the others (Rane et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR133)). The fibres have a significant impact on the mechanical nature of all the substrates. The yarns of multifilament polyester have been produced with different extensibility values and converted into the same density of aerial fabrics. The bending rigidity is inversely proportional to the extensibility of the residual. The fabric sample having the extensibility of 18.75% of residual has a total value of 4.54 maximum, suitable for a thin application of ladies’ dresses (Singh and Behera [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR148)).

Approximately 6300 metric tons of plastic waste had been produced, in which the terrestrial environment acquired 79% till 2015. By 2050, around 12,000 metric tons of plastic waste in landfills will be produced if the plastic's current production continues (Geyer et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR64)). The most common municipal solid waste in PET plastic is a beverage and potable water bottles (Nanda and Berruti [2021b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR120)). In India, polyethylene terephthalate demand is growing due to the increasing population and urbanization. Hence, its consumption will be doubled during the year 2017–21. The bulk production of PET (around 60%) is for synthetic fibres, and the remaining 40% is for plastic bottles. During 2016–2021, the compound annual growth rate of PET will achieve 21.93 metric tons. The demand will grow for the next five years due to this polymer's use in food, beverages and polyester industries.

According to the Markets report, the market growth rate during the forecast period of amorphous PET in terms of value will grow to the highest compound annual growth rate. The major countries contributing to the demand for amorphous PET are the Asia Pacific region countries, namely India, China, Australia and South Korea. The amorphous PET market is estimated to grow due to increased utilization of plastic bottles because most amorphous PET is used to manufacture plastic bottles. However, according to the life cycle assessment report, only 42% of PET bottles are recycled, and the remaining 38% and 20% are ended up in the landfill and burnt, respectively (Central Pollution Control Board [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR27)).

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Composition and types

PET is made up of terephthalic acid and ethylene glycol and belongs to a high-molecular-weight thermoplastic, semi-crystalline polymer (Webb et al. [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR172)). The short chain of aliphatic molecules, coupled with an aromatic ring, causes the polymer to become a stiff molecule. Therefore, it is used in industries, e.g. food, pharmaceuticals and textile industries. For example, it is employed as a food packaging material or a container to store different beverages in food industries. In contrast, in textile industries, it is used as polyester fabrics such as curtains, upholstery and wearing apparel (Venkatachalam et al. [2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR163)). It is also used to make photographic films, X-ray and electrical insulations (Nanda and Berruti, [2021a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR119)). The composition of PET makes it a suitable candidate for multiple applications leading to an increase in demand. During PET manufacturing, low molecular weight oligomers (< 1000 Da) can be formed as side products of incomplete polymerization. The impurities present in raw materials used for the production of the packaging material can also result in the formation of oligomers (Mohd Ishak et al. [2006](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR112)). The oligomers can also be produced by sunlight degradation or by interacting with beverages and food contact such as hydrolysis (Muncke et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR116); Koster et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR90); Nerin et al. [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR121)). These are considered as non-intentionally added substances as described in Commission Regulation (EU) No 10/2011. They may migrate from packaging into food products (Begley et al. [1990](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR17); European Union [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR51)).

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Properties

The poly(ethylbenzene-1,4-dicarboxylate) is the IUPAC (The International Union of Pure and Applied Chemistry)name of PET polymer, and its resin identification code or recycling number is 1 (Nanda and Berruti [2021a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR119)).The density of PET is 1.38 g/cm3, which is higher than water because it sinks in the water. The degree of crystallinity affects the PET optical properties. Opaque PET is semi-crystalline, whereas transparent PET is amorphous. This transparency loss in polymeric materials of crystalline is given by forming the crystalline spherulites, which scatter light (Jabarin [1982](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR83)). The main chain of PET constitutes polar groups and aromatic rings, favouring an improved stiffness and thermal stability of the polymer. The melting point (*Tm*) of semi-crystalline PET is 255–265 °C which is high for a polymer. The glass transition temperature (*Tg*) of amorphous and semi-crystalline PET is 67 °C and 80 °C, respectively, whereas *Tg* is raised to 125 °C in oriented chains and crystalline PET (Lepoittevin and Roger [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR99); Morris [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR114)).

Moreover, the temperature above *Tg* PET is sensitive to hydrolysis (Wang and Wang [2004](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR170)). It is chemically inert towards several reactants and solvents, but it is sensible towards hydrocarbons, strong bases and acids, and weak bases. It is soluble in hexafluoroisopropanol, trifluoroacetic acid and *ortho*-chlorophenol (Lepoittevin and Roger [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR99)). *Tg* of polyethylene terephthalate is very important property to understand the aging of PET which is also related to degradation of the polymer as it may lead to stiffness and generation of microplastics and nanoplastics with time.

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Food packaging industry

Traditionally glass bottles are preferred to be stored in carbonated beverages, but nowadays, PET bottles are favoured, as glass bottles are brittle, heavy and breakable. The industrial market prefers PET bottles for carbonated products due to their transparency, strength and durability (Alvarado Chacon et al. [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR4)). It is also used for the production of textiles (Sevigné-Itoiz et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR145); Romero-Hernández et al. [2009](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR139)). The company of Coca-Cola in 1969 performed the first study of life cycle assessment (LCA) of PET. Their study showed that PET bottles have less impact on the environment than their glass counterparts (Saleh [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR141)). It is also used in other markets to store fruit juices, sports drinks, salad oils, dressings and sauces. In the last 20 years, the resin market of packaging has been observed strong growth. They are virtually unbreakable, and around 40–45 g of 1.5 L PET bottle weighs about one-tenth the glass bottle weight (Li-Na [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR100)). The PET plastic film is also used as an oxygen barrier in food packaging (Gaikwad et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR57)). For packaging the fresh meat as well as fresh produce, a wide range of PET trays are used. Most of the antifogging polymeric films are also made up of PET used in food packaging applications (Gaikwad et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR58); [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR59)). The demand for PET in the food industry is not going to diminish until a suitable alternative will fill it. So, the understanding and mitigation of PET are very essential.

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Polyethylene terephthalate in the environment

Groundwater and drinking water

The drinking water or groundwater is getting contaminated with PET plastic or the products leached from the PET plastic. Some studies have described the migration of microplastic from PET plastic into the water. The military water packaged in PET was tested and observed for pH values and odour intensity. These were found to increase after long-term storage of water compared to the limits provided by the United States Environmental Protection Agency (USEPA) and the United States Food and Drug Administration (USFDA) (Greifenstein et al. [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR70)). Current studies showed microplastics using FT-IR spectroscopy from bottled water, tap water and drinking water from ground sources. Of the sourced faucet water from one hundred fifty-nine samples, eight one per cent were found consisting of microplastic particles smaller than five millimetres with a mean of 5.45 particles/L (Kosuth et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR91)). From an aggregate of two hundred fifty-nine individual’s bottle water, ninety-three per cent exhibited microplastic with a normal of 10.4 particles/L (Mason et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR110)). From the north-western part of Germany, groundwater analysis revealed an overall mean of0.7 particles of microplastics/m3 (Mintenig et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR111)). The impact of capacity, time and temperature was studied on antimony (Sb) migration from PET containers into mineral water in three different coloured bottles: dark blue, light blue and clear for short (15 days) and long durations (220 days). The studies demonstrated that water stored at 4and 20 °C was not exposed to antimony relocation.

In contrast, at 40 °C temperature, a noteworthy increment in the concentration of Sb was observed. However, the maximum limit of 5 µg/L provided by the European Union was not surpassed. The antimony migration was seen in the samples stored at 60 °C for 30 days and was above the permissible limits of the European Food Safety Authority (EFSA) of antimony with oxidation states + 3 and + 5 (Carneado et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR25); Anadón et al. [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR7)). This report screened 38 non-carbonated samples from which more than half of the samples in the clear container show lower amounts of Sb than those put away in coloured containers. It contains total antimony between 191 and 268 mg/kg. This shows that microplastics could be potential carriers of heavy metals to various regions like mountains, rivers, and forests through water, air and land. This may lead to heavy metal pollution in areas that are not connected to the source which is a matter of great concern.

Degradation due to sunlight exposure of three different kinds of PET bottles containing carbonated water in green and pink-coloured, drinking water in the clear bottle for eight months was examined (Chaisupakitsin et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR29)). It was found that the tensile strength decreases, but the plastic’s shape remained unchanged. However, the fusion enthalpy, which corresponds to the rearrangement of molecules in plastic, increases. FTIR data revealed the light increment in the hydroxyl group’s peak on the bottle’s outer surface due to the reaction of photo hydrolysis. Along with the chemical structural changes, the pH of liquid also changes from acidic to basic. The reason could be attributed to the pigments present in coloured bottles. The presence of aldehyde was only observed in clear bottle drinking water. It was also seen that the anionic concentrations of fluoride, chloride, nitrate ion and sulphate decreased in the drinking and increased in water stored in the green-coloured bottle during sunlight exposure of time as it accelerates the reactions of fluorination and chlorination. However, the anion concentration of the water stored in the pink-coloured bottle did not change compared to others. It was also revealed that sunlight has critical consequences for relocating acetaldehyde and aldehyde into drinking water. They were not found in the sample of carbonated water, but their turbidity rises. The release of contents from plastic during weathering needs to be explored further to understand their impact on ecosystem.

The acetaldehyde, formaldehyde, 2,4-di-tert-butyl-phenol (2,4-dtBP) and bis(2-hydroxyethyl) terephthalate migrated into the water stored in the PET bottle. These compounds are released due to carbon dioxide and increased temperature (Bach et al. [2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR10)). The polymer matrix of PET is characterized by a limited variety of additives (Anadón et al. [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR7)). However, non-intentionally added substances (NIAS) of non-polymer origins also exist in PET bottled waters. Therefore, bis(2-hydroxyethyl) terephthalate and 2,4-dtBP were identified as non-intentionally added substances (Bach et al. [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR11)). Cincotta et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR35)) identified the aromatic and aliphatic hydrocarbons, unsaturated and saturated aliphatics such as phthalates, terpenes, ketones and aldehydes in PET bottled mineral water. The most abundant identified compounds were nonanal and decanal. These compounds were considered non-intentionally added substances, and their level increases statistically during the shelf life.

The phthalates, namely benzyl butyl phthalate, bis(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate and di-isobutyl phthalate, were found in water from recycled containers of PET with 20–30% reused content (Keresztes et al. [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR87)). Whereas benzyl butyl phthalate, dibutyl phthalate and dibutyl phthalate were observed to be missing, the degrees of DEHP were firmly decreased in water tests from bottles made out of virgin PET. Levels of plasticizers released into the environment during weathering need more study to understand their impact on natural diversity and as well to understand the migration of plasticizers by PET.

Marine waters

All types of plastics eventually end up in the oceans, where they disintegrate into micro- or nano-plastics after some time. The microplastic and one of their plasticizers, di(2-ethylhexyl) phthalate, become easily accessible for ingestion by various life forms. Indeed, microplastics and plasticizers represent a genuine danger to zooplankton and possibly higher trophic levels (Vered et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR164)). Exposure to micro-plastic and plasticizers can result in severe long-term along with short-haul effects on *Parvocalanus crassirostris* survival, fertility, population and gene expression. The impact of prolonged micro-plastic exposure on population viability has severely deleterious effects (Heindler et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR74)). Based on in-situ observation, 4.9 × 105 tons of floating microplastics was found in 2010 (Eriksen et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR50)). Everaert et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR52)) predicted that by the year 2100, the microplastic floating mass would go up to 2.5 × 107 to 1.3 × 108 tons, directly a 50-fold increase in micro-plastic between 2010 and 2100. The idea of degrading plastic was once the most desired output, but now it is something to be avoided as the reduction in their size increases their surface area leading to migration of undesired pollutant adsorbing onto their surface. The increasing floating mass concentration of PET and other plastics are a serious threat as they mask the oxygen interaction surface on the water and may replace the floating biomass which is crucial for biogeochemical cycles. Further detailed research on such will provide a resolution about this.

Soils

Due to plastic waste's hazard disposal, the land is becoming infertile (CPCB [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR30)). The soil nutrients are getting depleted, due to which plant growth is restricting, and productivity decreases. The primary source of microplastic litter is plastic used for packaging purposes. It accounts for the maximum solid waste in landfills, which may degrade or remain unchanged for several years. Plastic may have negative effects on soil properties, such as decreased soil stability and water retention. It also blocks the porosity of the soil, which affects the evaporation rate (Qi et al. [2020a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR128), [b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR129)). Once microplastic mixes with soil matrix, they may alter the soil porosity, thus affecting soil water dynamics and soil aggregation. This may also lead to the change in the biodiversity in soil and the biomass quantity too. More research has to be done to better understand its impact.

Bioplastic such as 2,5-furan dicarboxylic acid (FDCA) can replace terephthalic acid. It does not negatively impact human health and the environment (Chen et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR32)). However, at concentrations higher than the 30 mg/kg soil, terephthalic acid decreases the *Folsomia candida* efficiency for reproduction. Nonetheless, the terephthalic acid compound stays stable in sterile soil as it achieved a higher lethality level. Therefore, it was utilized as the structure hinder for plasticizers during PET production. However, it has been demonstrated to be harmful to the vertebrate's reproduction system (Ball et al. [2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR13)). The impacts of plasticizers are still not studied much in the environmental matrix. Alternative bio-plastisizers should be explored which may prove to be better solution.

Sediments

Various factors are involved in distributing plastic in the bottom of the ocean, including recreational, shipping, fisheries and aquaculture activities. The coastal area of tourism, industrially polluted river outlets are the major factors to cause pollution in the sediments (Loulad et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR105)). The areas with lower water circulation, such as channels and rifts, cause plastic litter in the sediment part. Macro-, micro- and meso-plastics were found in the sediments.

Macroplastic

The monitoring of the abundance of macroplastic litter has been done regularly in some countries. Although the abundance of litter remained constant from 1994 to 2014, minor litter quantity increased statistically in the Gulf of Lion, France (Galgani, [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR60)). During the international bottom trawl survey, no variation was found over 25 years in the form of percentage and plastic debris weight (Maes et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR108)). From 2007 to 2016, no data were found on the abundance of macroplastic litter in China (GESAMP [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR62)).

In 8 years, the profusion of macroplastic litter increased near Greece's areas (Koutsodendris et al. [2008](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR92)). For example, at the Observatory of Hausgarten (Fram Strait), the plastic waste increased at a depth of 2,500 m in the deep sea between 2003 and 2016 (Tekman et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR155)). With increasing demand for plastics during COVID-19, for packed foods, hospital kits and masks, the increase in disposing microplastic has inevitably increased in land and water. Proper plastic management strategies are required to reduce the litter.

Mesoplastic

The small particles of mesoplastic of size 0.5–8 mm were found in the sediment area of two beaches, namely Kahuku and Kamilo beach, located on the Hawaii Island (Young and Elliott, [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR183)). In India, different sediment samples of the river Ganga from different locations such as Fraserganj, Bhagalpur, Godakhali, Buxar, Nabadwip, Patna and Barrackpore were collected to observe the abundance of mesoplastic. All the sediments were polluted with a greater than 5 mm mesoplastic size, and majorly PET mesoplastic was found in the Ganga River (Sarkar et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR142)). The samples were collected from the Adriatic Sea (Croatian marine) sediments to analyse the mesoplastic litter distribution. A total of 11.29% mesoplastic was found in the sediment sample (Blašković et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR21)). The presence of mesoplastic is an indicator for further degradation of plastic into micro- and nanoplastic particles.

Microplastic

The particles of polycyclic aromatic hydrocarbons microplastic (< 5 mm) are deposited in the deep oceans. They are so ubiquitous that their presence is found in all marine environments (Yu et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR184); Besley et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR20)). The size equal to or less than 100 nm of microplastic subfraction in at least one dimension is known as nanoplastics (Ekvall et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR48)). Around 4300 microplastics per kg (dry sediment) was recorded as the peak concentration of microplastic litter in Tasmania (Willis et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR179)). Dodson et al. ([2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR43)) found nylon, polypropylene, polyethylene, PET and polystyrene microplastics in the beach sediments from the states of USA, namely North Carolina and Virginia. Pyrolysis–gas chromatography–mass spectroscopy techniques were used to detect the presence of these microplastics. Microplastics' presence was also detected in the sediments of Suva's urban coastal environment, the capital of Fiji. It was found that the sewage treatment plant was the main contributor to the increased microplastic levels in sediments (Ferreira et al. [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR54)). Zhang et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR187)) observed the microplastics particles in the offshore sediments in the Sea of East China and the Yellow Sea, China. They found that 89% of microplastics was lesser than 1000 µm in size. The microplastics identified in the offshore sediment area were PET, polyester, cellophane, polyethylene, and cellulose. The pieces of PET microplastics were also found in the sediment region of Lake Huron of Canada, along with polyethylene and polypropylene plastic (Zbyszewski and Corcoran [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR186)). The lakes present in the remote area of Tibet Plateau, China, were also found contaminated with the PET microplastics in the sediment zone (Zhang et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR188)). Horton et al. ([2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR75)) reported that the dominant polymer found in the sediments of the Thames River, UK, was polyester or PET and polypropylene. The presence of PET in sediment indicates that they may interact with sediment microbes and organisms too. Their effect on the living organism in sediment depends on their plasticizer and temperature.

Nanoplastics

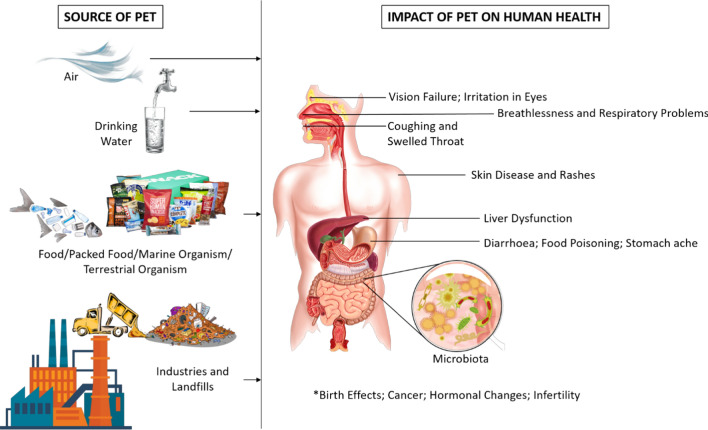
Nanoplastics (NPs) mainly originate from the transformation and fragmentation of larger plastic particles and are less than 100 nm in size (Galgani [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR60)). Due to natural forces such as biological metabolism, ultraviolet radiation and mechanical forces of water, the shapes of resulting nanoplastics become hardly spherical and smooth. However, data on the migration of nanoplastics in aquatic ecosystems are poorly investigated. Hence, findings from microplastics may provide some insights into this field. Different models have been proposed to predict the migration of nanoplastics in aquatic ecosystems considering the vastness of oceans. Both empirical and theoretical models indicate that the currents of oceans redistribute the particles of plastic in surface oceanic waters, which will accumulate in five major “garbage patches” located in the Indian Ocean, South and North of Atlantic, and South and North of Pacific Ocean (Hale et al. [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR72); Mountford and Morales Maqueda [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR115)). The nanoplastic mitigation has to be done by preventing the entry of plastics into environment; reuse of plastic is one of the important reasons for presence of micro- and nanoplastic in the environment.

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Toxicity

Exposure to humans

Nanosized particles of PET plastic have raised severe concern regarding potential dangers and risks of nature and human well-being. Exposure of nanoplastic to human beings may happen through oral inward breath, ingestion, or assimilation by the skin regarding plastic items' utilization (Prata [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR127)). The ingestion of plastic nanoparticles will probably be the primary entry route since these particles can be consumed by eating fish or drinking polluted water. On the other hand, plastic uptake in humans may happen by volitional swallowing, leading to the worst scenario: gastrointestinal obstruction, mental sicknesses, asthma, allergy, and chronic pneumonia (Yaka et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR181)). Microplastics consist of additives and monomers, reported as endocrine disrupters (Vethaak and Leslie [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR165); Othman et al. [2021](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR125)). According to the report, PET particle size ranged from 50 to 500 µm was found in the stool sample of humans (Schwabl et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR144)). The toxicity of PET in humans is represented in Fig. [1](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/figure/Fig1/).

[[](https://www.ncbi.nlm.nih.gov/core/lw/2.0/html/tileshop_pmc/tileshop_pmc_inline.html?title=Click%20on%20image%20to%20zoom&p=PMC3&id=8755403_10311_2021_1384_Fig1_HTML.jpg)](https://www.ncbi.nlm.nih.gov/core/lw/2.0/html/tileshop_pmc/tileshop_pmc_inline.html?title=Click%20on%20image%20to%20zoom&p=PMC3&id=8755403_10311_2021_1384_Fig1_HTML.jpg" \t "tileshopwindow)

[Fig. 1](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/figure/Fig1/)

Potential sources of polyethylene terephthalate in air, land, water and its associated negative health hazards on various human organs

The antimony goes as a conceivable cancer-causing agent in the human body; it is radiated from the compartment for extensive stretches of contact with drinking water. Suppose water is in contact with the PET plastic for a longer time. The probability of antimony discharge increases, leading to dermatitis, irritation in the respiratory tract, changes in electrocardiograms, and gastritis in humans. Recycled PET contains catalysts of heavy metal; the most common is antimony used to manufacture packaging material for food. The food is coming into direct contact with the container (Whitt et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR176)). The stability of recycled plastic is lesser than the virgin proving to be a vital source for pollution.

The impact of PET and polytetrafluoroethylene (PTFE) vascular prostheses was analysed to expand, relocate and produce NO in various human cells. The mesenchymal stem cells of bone marrow, human endothelial progenitor cells and EA hy926 endothelial cells were used to study its impact on human health. They have also analysed colonization of the prosthesis surface by endothelial and mesenchymal cells (Lykov et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR106)). It was observed that in the presence of PET, proliferation and migration of these cells were suppressed. However, it enhances the production of nitric oxide by endothelial progenitor cells and mesenchymal stem cells only. PET has also reduced the migration and proliferation of these cells. Therefore, toxic effects are produced on mesenchymal and endothelial cells. Different types of PET plastic have to be studied and compared to understand, whether it is the size or the plasticizer which exhibits toxicity.

Other organisms

Microplastics were exposed to the earthbound snails for 28 days to assess their toxic effects on the snail *Achatina fulica*. Prolonged exposure of PET microplastic fibres to forty snails exhibits a reduction in food and excretion intake around 24.7–34.9% and 46.6–69.7%, respectively. Moreover, it also induces villi damage in the gastrointestinal walls and decreases glutathione peroxidase level up to 59.3 ± 13.8% (Song et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR151)). Therefore, the microplastic affects the soil life forms and disturbs the balance between the antioxidant responses and reactive oxygen species present in the soil environment. Furthermore, Zhang et al. ([2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR189)) demonstrated that the quantities of viable spermatogenic cells decreased in male mice in the presence of terephthalic acid wastewater, showing conceptive lethality.

Accumulation of nanoplastic in fish has also been reported by Crossman et al. ([2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR36)) in which the nanoplastic affects the shoaling behaviour and feeding activities of fishes. Increased concentrations of nanoplastics lead to the disruption of the metabolic processes by enhancing the concentration of ethanol, lysine and adenosine in the liver of the fishes (Crossman [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR36)).

Bhargava et al. in [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR19) have assessed the aggregations of nanoplastics inside the body of the barnacles (marine crustacean) by conducting toxicity tests. Results indicate that continuous exposure leads to the alteration of the signal molecules resulting in the interference of lipid metabolism.

Dong et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR44)) reported that the simultaneous exposure of TiO2 nanoparticles and polystyrene on nematodes results in the generation of the oxidative stress which directly affects the locomotory conduct of the species. Effect of plastic particles on *Mytilus galloprovincialis* results in the reduction in their enzyme actions, damage to lipid peroxidation system and stimulation of neurotransmission (Brandts et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR22)). In addition to this, embryonic abnormalities and growth rate inhibition after being exposed to PET nanoplastics have been observed (Brandts et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR22); Song et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR151); Othman et al. [2021](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR125)). Various evidences depict the harmful effects of PET and its metabolites on different organisms by disrupting the endocrine and estrogenic hormones. Few studies have been reported till date which represents the effect of PET on the reproduction rate of the organisms.

[Go to:](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/)

Remediation

For reducing the PET plastic from the environment, various physical and chemical methods are used. It involves incineration, pyrolysis, photodegradation, alcoholysis, acid hydrolysis, and ammonolysis. Their advantages and limitations are explained in Table [​Table1.1](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/table/Tab1/). These processes are easy to perform, and no additional sources are required to carry out. However, these methods have more demerits as compared to their merits. The released toxic compounds and their by-products are harmful to the environment in many ways and affecting living organisms. Therefore, PET plastic's biological treatment with bacteria and fungi is the most suitable and sustainable approach to managing plastic waste to reduce this issue. Although it is a time-consuming process, it is observed that it has negligible effects on the environment.

# **Table 1**

Methods to treat polyethylene terephthalate waste with their advantages and limitations

| **Treatment** | **Methods** | **Advantages** | **Disadvantages** | **References** |
| --- | --- | --- | --- | --- |
| Physical | Incineration  Pyrolysis  Thermal degradation  Photodegradation | Cheap, process is simple | Releases harmful gases and toxic products | Dhahak et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR41)); Dimitrov et al. ([2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR42)); Brems et al. ([2011b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR24),[a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR23)); Lian et al. ([2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR101)); Ganeshan et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR61)); Gewert et al. ([2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR63)); Das and Tiwari ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR37)) |
| Chemical | Hydrolytic degradation  Glycolysis  Alcoholysis  Acid hydrolysis  Ammonolysis  Aminolysis | Requires no additional source  Requires mild reaction | Require high temperature  High-cost chemicals  Unsaturated and polyester resins are formed  Oligomeric plasticizers  Catalyst residues, dyes and additives contaminants present | Arhant et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR8)); Raheem et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR132)); Raheem et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR131)); Zhou et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR190)); Sinha et al. ([2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR149)); Wakabayashi et al. ([2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR168)); Viana et al. ([2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR167)); Wang et al. ([2019b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR171)) |
| Biological | Microbial biodegradation | No harmful gases and products  Eco-friendly  Natural process | Time-consuming | Goel et al. ([2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR66)); Farzi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR53)); Vague et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR160)); Yoshida et al. ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182)) |

### Recycling

According to international standards of life cycle assessment, closed-loop and open-loop methods are the two different recycling processes (Gomes et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR67)). The former occurs if the same product is produced using the same process of reintroducing the material. In contrast, the latter occurs when another process is used to manufacture a different product, for example, insulation material or fibre (Ingrao et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR80), [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR81); Van Der Velden et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR161); Intini and Kühtz [2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR82); Williams et al. [2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR178); Shen et al. [2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR147)). The bottle-to-bottle close-loop recycling means when the productive cycle end product return to bottles from PET bottles (Chilton et al. [2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR33)). However, the open-loop recycling process offers many ways to produce the new material, comprising back to monomer, back to the oligomer, semi-mechanical and mechanical recycling (Shen et al. [2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR147)). PET bottle post-consumer treatment's associated impacts include incineration, thermal, landfill disposal, chemical and mechanical recycling (Komly et al. [2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR88)). Generally, PET bottle recycling significantly reduces global warming, greenhouse gas emissions, fossil resource consumption compared to landfills, incineration and chemical recycling (Kuczenski and Geyer [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR95); Foolmaun and Ramjeeawon [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR55); Nakatani et al. [2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR118)).

The EFSA evaluated the risks of recycling processes and managed them by an appropriate quality assurance system (Barthélémy et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR16)). Welle ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR175)) determined the cross-contamination amount during the recycling process of PET between noncontaminated and contaminated flakes. It was found at a 1:1 mixing ratio, especially methyl stearate and benzophenone low volatile surrogates, whereas chlorobenzene, methyl salicylate, chloroform and phenyl cyclohexane volatile surrogates do not show cross-contamination (Welle et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR175)). Recycling of PET is still an uncertain solution as the wear and tear of recycled PET as well as the weathering rate of it in environment may be more. Understanding it is more important to avoid the scenario of providing a solution which leads to new problems which has been happening in many cases, of which introduction of plastic to packing industry is the appropriate example.

### Role of nanocatalysts

The breakdown of PET polymers requires extensive catalysts. Zinc oxide (ZnO) nanocatalysts of different particle sizes and weight ratios were used for the chemical recycling of waste PET bottles (3 × 3 mm) (Alzuhairi et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR5)). Bis(2-hydroxyethyl) terephthalate was the main product found after PET degradation using the nanocatalystperkalite F100 (Guo et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR71)). Rezende et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR136)) synthesized the nickel catalyst, thus achieving a 97% degree of conversion. Fe3O4 nanoparticle was immobilized on boron nitride nanosheets to recycle PET wastes by glycolysis (Nabid et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR117)). Sodium or protonated titanate nanotubes were used for the post-consumer and virgin PET degradation (Lima et al. [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR102)). Still the effect of such nanomaterial to the dynamic environment condition and their stability have to be explored in detail. More research on such activity is required understand the reaction PET with nanomaterials and their long-term impact.

### Biological treatment

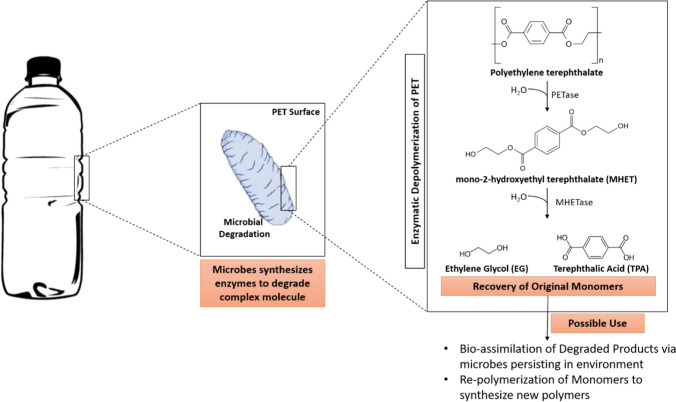
The monomer of PET becomes a substrate for Pseudomonas putida by enzymatical degradation (Wierckx et al. [2015](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR177)). Delftia species WL-3 (Liu et al. [2018a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR103)) degrades the PET and its constituent, i.e. dimethyl terephthalate (DET), approximately 94%, 5 g/L, and uses it for growth as the sole carbon source within seven days. Acero et al. ([2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR2)) demonstrated that endo-type scission is involved in the cleavage of internal ester bonds during the hydrolysis of PET. Farzi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR53)) depolymerized the PET by Streptomyces species. The percentage of biodegradation rate for 212 µ, 300 µ, 420 µ and 500 µ sizes of PET particles were 68.8, 62.4, 57.4, 49.2%, respectively. The Aeromonas strain was used as a biocatalyst to depolymerize and assimilate the PET using a whole-cell bioprocess technique (Gong et al. [2018b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR69)).

Vague et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR160)) isolated the microbial species from the polluted petroleum sites in Houston, Texas, for the effective degradation of PET. Some of the samples were pre-treated by ultra violet radiation which enhanced plastic degradation. They have formed the consortium of the five different bacterial species, i.e. three Pseudomonas species and two Bacillus cereus, enhancing the degradation process. In the compost soil, biodegradation of PET using rhizosphere microorganisms was performed. The bacterial strains, namely Serratia plymuthica IV 111–34 and Arthrobacter sulfonivorans III 111–20, were isolated from the rhizospheric region of the Salix viminalis plant (Janczak et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR84)). Two mycorrhizal fungi strains have also been isolated along with the bacterial strains, namely Laccarialaccata and Clitocybe sp. IV 116-1a to degrade this polymer. An approximate 15 to 35% drop in the polymer's strength was observed (Janczak et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR84)). Many enzymes produced by bacteria and fungi (Table [​(Table2)2](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/table/Tab2/)) are reported to degrade PET. Enzymes such as esterase hydrolyse ester bonds to amino acids and alcohols present in PET polymer. Also, the lipase enzyme cleaves the esters, which are water-soluble or OH group esters. PETase and MHETase enzymes are responsible for PET and mono-2-hydroxyethylterephthalate polymer breakdown into their co-monomers, respectively (Kawai et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR86); Yoshida et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182); Carniel et al. [2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR26)). PETase enzyme involves PET degradation (represented in Fig. [2](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/figure/Fig2/)), and its mechanism is explained in Table [​Table3.3](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/table/Tab3/). Yoshida et al. ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182)) isolated Ideonella sakaiensis 201-F6 bacteria for the biodegradation of PET from the recycling site of the PET bottle. This bacterium adheres to the surface of PET and releases the PETase enzyme to target the polymer. Further, it produces the MHETase enzyme, which converts the intermediate product mono-2-hydroxyethylterephthalate into terephthalic acid and ethylene glycol formed after the breakdown of PET. Till now, the highest degradation of PET, i.e. 75% and 68.8%, was reported by Yoshida et al. ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182)) and Farzi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR53)) using Ideonella sakaiensis and Streptomyces species of bacterium, whereas, in fungi, Trichoderma species have been found to degrade 7% of PET (Chaves et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR31)). Microorganisms have maintained the biogeochemical balance of the earth since the beginning. So, exploring their role in mitigating the PET pollution is the right step. But further in-depth understanding involving interdisciplinary research supported by right funding would assist in understanding natural solution and also to create enzyme-based products for PET mitigation.

# **Table 2**

Bacterial and fungal genes and enzymes involved in the biodegradation of polyethylene terephthalate

| **Bacteria** | **Gene, enzymes or attacking bond** | **Degradation %** | **References** |
| --- | --- | --- | --- |
| Acinetobacter baumannii | C-H bond | 27.363% | Hussein et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR79)) |
| Ideonella sakaiensis | PETase, MHETase, TPA dioxygenase and PCA dioxygenase enzymes | 75% | Yoshida et al. ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR182)) |
| Thermobifida cellulosilytica  Thermobifida fusca | Thc\_Cut1 and Thc Cut2  Thf42\_Cut1 | – | Herrero Acero et al. ([2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR2)) |
| Thermobifida fusca KW3 | TfCut2 | 20.4% | Barth et al. ([2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR14)) |
| Thermobifida alba AHK 119 | est119 | – | Hu et al. ([2010](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR76)); Thumarat et al. ([2012](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR156)) |
| Thermobifida alba | Tha\_Cut1 | – | Ribitsch et al. ([2012a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR137)) |
| Saccharomonos poraviridis AHK190 | Cut190 gene /Cutinase enzyme | 13.5% (PET-GF) and 27% (PET-S) | Kawai et al. ([2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR86)) |
| Nocardia species | Esterase enzyme | 8% | Sharon and Sharon ([2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR146)) |
| Comamonas testosterone F4 | – | 1.81%  (Crystallinity increases) | Gong et al. ([2018b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR69)) |
| Streptomyces species | – | 68.8% | Farzi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR53)) |
| Bacillus subtilis  Bacillus halodurans  Bacillus okuhidensis  Bacillus pumilus | – | 0.3%  0.2%  0.1%  0.4% | Chaves et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR31)) |
| Thermobifida halotolerans | Thh\_Est or Esterase enzyme | 50.4°  (hydrophilicity increases) | Ribitsch et al. ([2012b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR138)) |
| Thermonosporacurvata | Tcur1278 | – | Wei et al. ([2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR174)) |
| Bacillus subtilis 168 | SPPETase (Signal peptide) | – | Huang et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR77)) |
| Consortium1:  Bacterium Te68R  Microbacterium species  Pseudomonas putida  Consortium CPII:  Pseudomonas otitidis | C–H  O–H  C=O | 95.91℃and 105.19℃  (Tg decreases from 107.76℃) | Goel et al. ([2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR66)) |
| Pseudomonas putida  Pseudomonas chlororaphis  Bacillus cereus | Lipase enzyme | – | Vague et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR160)) |
| Pseudomonas species  Bacillus thuringiensis  Bacillus albus  Bacillus aerius  Acanthopleuribacter pedis  Bacillus cereus | Lipase enzymes | – | León-Zayas et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR98)) |
| Aspergillus species  Penicillium species  Fusarium species | C–H  C=C  C=O | – | Umamaheswari and Murali ([2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR159)) |
| Penicillium species | C–H  C = C  C=O  O–H  C–O–C | – | Umamaheswari and Murali ([2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR159)) |
| Actinomyctes | – | 4.76% (Elongation increases) | Sharon and Sharon ([2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR146)) |
| Aspergillus oryzae  Trichoderma species  Neopestalotiopsis species  Fusarium species  Microsphaeropsis arundinis | Hydrolytic enzymes | 1%  7%  0.4%  1.4%  4.1% | Chaves et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR31)) |
| Penicillium funiculosum | Hydrolytic enzymes | 0.08% | Nowak et al. ([2011](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR124)) |
| Humicola insolens | Cutinase enzyme | – | Carniel et al. ([2017](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR26)) |
|  |  |  |  |



PROCESS ANALYSIS:

FIG: Microbe-assisted degradation of polyethylene terephthalate and possible recovery of the degraded products

## Sample collection, process and characterization in the environment

Strategies employed for the collection of macro plastics from the oceans depend on several factors such as identification of accumulation hotspots, the presence of specific litter even after the implementation of preventative measures, the management and distribution of abandoned, lost or otherwise discarded fishing gear and the influence of discharged waste coming from rivers. The sampling methods vary with the compartment under analysis, like surface water or water column and the litter's size distribution in the water (GESAMP [2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR62)). For the separation of microplastic from surface water, the main sampling tool is manta trawls, whereas spatula, scoop, trowel and shovel are the most frequently used sampling tools for microplastic separation from sediments (Razeghi et al. [2021](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR134)). Moreover, the sample collection location is based on the problem under investigation and the platform for monitoring. A fixed vessel of opportunity like a ferry would produce more confined samples than a dedicated platform being used for the sole purpose of monitoring samples. Despite this, both the sampling platforms are considered equally valid. To increase the precision in selection of sample location and the sampling efficiency, information of environmental aspects of oceanic water such as the salinity assessment of water, the surface temperature of the water, surface water currents and bathymetry, combined with sound knowledge of potential litter sources like tourist beaches, route of ships and fishing grounds inflow of rivers, will provide valuable results. However, the quality of results is determined by the applicability of theoretically estimated information to be effective in real, a significant obstacle in sampling. Moreover, the quantitative distribution of macro plastics in different water compartments is erratic. The ocean currents, changes in river discharge depending on different seasons, mechanisms of deconstruction of litter and variations in size, movement, shape and litter buoyancy are various aspects. Therefore, the key to obtaining effective results is to emphasize sampling design. Moreover, repetitive measurements and surveys can further demonstrate the variance in the system. In general, a minimum of triplicates is suggested to record the error and variance in the data.

### Sample collection of macroplastics from oceans

Macro plastics are generally less abundant beneath the surface and widely distributed. Therefore, various sampling methodologies are used to collect macro-, meso- and micro-plastics from the environment. The first method involves the net tow using neuston net to collect the surface sample (KovačViršek et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR93)). The second method uses Mega Net, which collects meso- and macro-plastics from the environment (Lebreton et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR97)). The third method involves collecting bulk water samples in which a large volume of water is collected, and the volume is reduced to collect the litter (Song et al. [2014](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR152)). The fourth one includes visualizing the floating marine litter on the sea's surface (Ryan [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR140)). The last one is the photographic and aerial surveys, in which visual survey is done using drone or aeroplane to collect the marine litter (Lebreton et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR97)). Out of these five methods, visual examination is the most common method used to assess quantities and size of plastics litter.

### Factors affecting sample collection

Various factors like temporal variation, large- to medium-scale spatial variations, medium- to small-scale spatial variations and baseline studies influence the distribution of plastic litter in the oceans.

Temporal variations: various processes running daily as well as those extending to long periods such as extreme seasonal climate, short-duration wind and rainy events, and tidal conditions can significantly influence the distribution of macro plastics in oceans, which needs to be considered while deciding the sampling location, frequency and time (VanEmmerik et al. [2020](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR166)).

Large- to medium-scale spatial variations: to measure the variance in surface water and water columns in river outflows, currents, urban outfalls, and direct beach inputs at meso and large-scale, different sampling locations are considered (Lebreton et al. [2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR97)).

Medium- to small-scale spatial variations: this variability can be estimated by collecting short samples multiple times and then investigating the differences in the samples (KovačViršek et al. [2016](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR93)).

Baseline studies: to further assist and form a basis for future sampling studies regarding the type of macro plastic litter and its quantitative dispersion in different water compartments, it is essential to record initial surveys and substantiate a baseline (Ryan [2013](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR140)).

### Analytical techniques

The breakdown of this polymer can be observed through changes in physical and chemical properties. Therefore, changes in these properties can be seen via different analytical techniques: scanning electron microscopy, gas-chromatography, high-performance liquid chromatography and near-infrared spectroscopy. Different techniques for the degradation of PET are well represented in Fig. [3](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/figure/Fig3/). These techniques help in the recognition and quantification of the product formed as well as confirmed the degradation. Further analysis of gaseous products can be done using one of these techniques. However, along with the benefits, they also have some disadvantages (Table [​(Table44](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/table/Tab4/)).

# 

# **Table 4**

Analytical techniques used for detection of polyethylene terephthalate and its degradation products

| **Techniques** | **Applications** | **Merits** | **Demerits** | **References** |
| --- | --- | --- | --- | --- |
| Scanning electron microscope (SEM) | Surface morphology of PET films | It provides information about the texture of the surface | It produces a 2-D image | Taniguchi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR154)) |
| Fourier transform infrared spectroscopy with attenuated total reflectance (FTIR-ATR) | Verification of bio-film formation and confirmation of degradation of PET | It gives us a basic idea about the presence of various functional groups | Cost-effective | Janczak et al. ([2018](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR84)) |
| Fourier transform near-infrared spectrometer (FT-NIR) | Identification of micro-plastic in soil | This spectroscopy involves the fibre optic reflection probe, which helps in the detection of the micro-plastics | This process takes a longer time | Paul et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR126)) |
| High-performance liquid chromatography (HPLC) | The extent of PET degradation | It identifies, quantifies and purifies the individual components of the mixture | Less separation efficiency than capillary Gas Chromatography (GC) | Gong et al. ([2018b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR69)) |
| Reversed-phase high-performance liquid chromatography (RP-HPLC) | Separation of degradation products | It segregates the products which are produced after the degradation process | It is a cost-effective process | Gong et al. ([2018a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR68)) |
| Gas chromatography–mass spectroscopy (GC–MS) | For assessing the metabolites | It provides information about the products formed after the degradation of PET | If GC doesn’t separate compounds completely, the MS result is impure | Farzi et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR53)) |
| Thermal extraction desorption–gas chromatography–mass spectroscopy (TED-GC–MS) | Determine the amounts of organic and inorganic constituents in soil | Allows the precise quantification of PET in the soil matrix | Small molecules cannot be trapped on the solid phase adsorbent | Paul et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR126)) |
| Differential scanning calorimetry (DSC) | Study the supra-molecular structure changes of PET substrate | It is a thermo-analytical technique that characterized the thermal properties of a sample | It does not detect gas generations and is only used for thermal screening | Gong et al. ([2018a](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR68), [b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR69)) |
| Size exclusion chromatography (SEC) | Quantification of PET in the soil matrix | It is ideally used for PET detection, which provides the exact result with no sample loss and in the short time period | Mass is not measured and low resolution as compared to other chromatographic techniques | Paul et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR126)) |
| Near-infrared spectroscopy with chemometrics (NIR) | Detection of micro-plastic in soil | It penetrates deeper than the infrared and can handle large sample volumes. It involves minimal sample preparation and uses the mathematical and statistical techniques for extracting the relevant information from NIR spectral data | It contains less information in NIR spectra, relies on chemometrics and can’t identify components less than 1% in the product | Paul et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR126)) |
| Thermogravimetric analysis–mass spectrometry (TGA-MS) | Detects the mass loss | It confirms the degradation | It doesn’t provide any information regarding the product | Liu et al. ([2018b](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR104)) |
| Micro-gas chromatography (µ-GC) | Analyses volatile species | It quantifies the gaseous products | It doesn’t detect the solid and liquid products | Dhahak et al. ([2019](https://www.ncbi.nlm.nih.gov/pmc/articles/PMC8755403/#CR41)) |

1. PASTE PREPARATION:

CONDITIONS: T=328K & P=1 atm

SITE: Paste Tank(Mixer)

CHEMICAL REACTION: Physical heterogeneous mixing(No chemical change) REACTION YIELD: Mixing to full extent.

DETAILED DESCRIPTION:

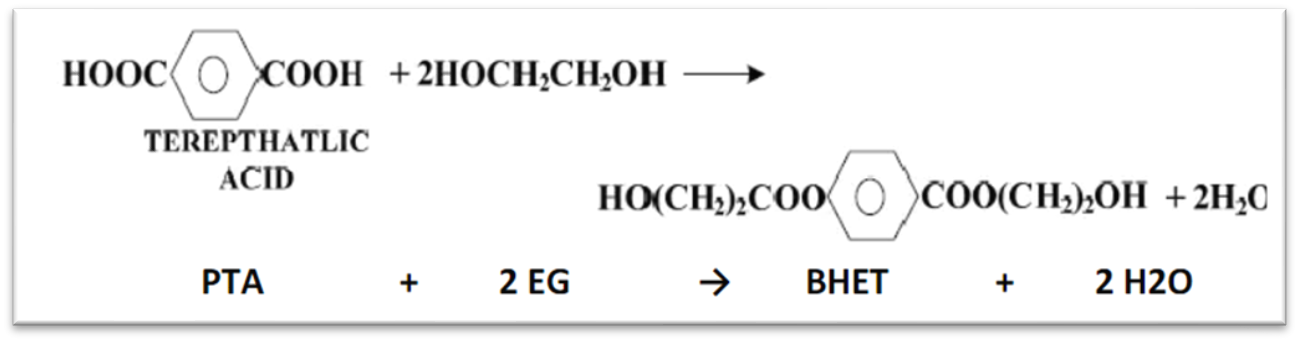
* + Raw materials, PTA and MEG, are mixed in a paste tank under controlled conditions at approximately 55°C.
  + The mixing ratio is 1.12:1 MEG:PTA to produce 1 PET molecule, with Antimony Triacetate catalyst added to control the ratio and initiate polymerization.
  + PTA is continuously added to the paste tank via a Schenk system, while MEG with catalyst solution is introduced through spray nozzles in the vent line.
  + A control system adjusts the mole ratio of EG solution based on the quantity of PTA added, ensuring the desired ratio of raw materials.
  + The paste, after agitation, is pumped into an Esterification reactor using positive displacement screw type pumps for further processing.

1. ESTERIFICATION:

CONDITIONS: T=529K & P=0.14bar

SITE: CSTR Reactor

CHEMICAL REACTION:



REACTION YIELD: 90%

DETAILED DESCRIPTION:

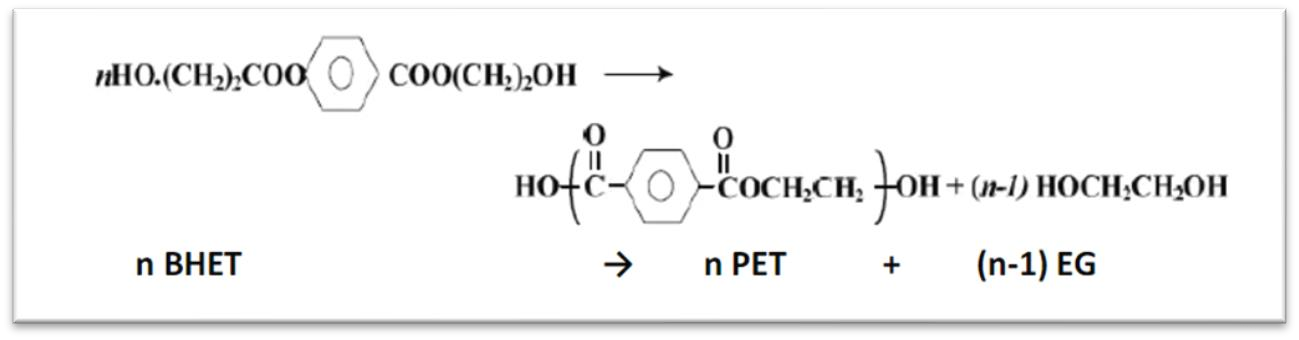
* + In a Continuous Stirred Tank Reactor (CSTR), PTA reacts with MEG under high temperature and pressure to produce monomers of DGT (Diethylene-GlycolTerephthalate), accompanied by the release of water and initiation of polycondensation reactions.
  + Vapors containing spent ethylene glycol (SEG) and water are removed from the top of the reactor. These vapors are then directed into a distillation column where ethylene glycol (EG) is separated from water.
  + The separated EG is further utilized as EGR (ethylene glycol recycle), while the water from the distillation column is directed towards condensers where it undergoes temperature changes and is employed as reflux in the distillation process.

1. PRE-POLYCONDENSATION:

CONDITIONS: T=545K & P=19-20mbar

SITE: CSTR Reactor

CHEMICAL REACTION:



REACTION YIELD:92%

DETAILED DESCRIPTION:

* + In the pre-polycondensation reactor, monomers and oligomers from the Esterification stage undergo condensation polymerization, resulting in the elimination of MEG. Antimony Triacetate catalyst is activated in this reactor, initiating chain growth.
  + Step growth-polymerization occurs as product monomers, containing carboxyl and hydroxyl functional groups, react to grow molecular chains. This reaction facilitates the growth of molecules through the interaction of these functional groups.
  + Ethylene glycol (EG) vapors produced during the process are captured by a scraper condenser equipped with a cold EG shower to efficiently condense the vapors. Scrapers at the bottom of the condenser prevent solid contaminants from adhering to the condenser walls. The condensed liquid is transferred to an emulsion storage vessel, where EG is pumped to coolers before being recycled for use in EG showers. The vessel's level is maintained at 40%, beyond which excess EG is directed to a distillation column for separation from water.

1. DRR (Disc Ring Reactor):

CONDITIONS: T= 548K & P= 1.5-1.2mbar

SITE: DRR Reactor

CHEMICAL REACTION: Polymerisation of PET chains

REACTION YIELD: 96%

DETAILED DESCRIPTION:

* + - The DRR (Double Ribbon Reactor) features a cage of rings attached to the inner side of the reactor shaft, continuously cutting through the thick, semi-solid material at high temperature and low pressure to achieve the desired intrinsic viscosity, up to 0.620.
    - Material within the DRR is exposed to very high temperature and low pressure, sliding through the surfaces of the rings attached to the slowly revolving shaft. EG and water vapors exit from the top of the reactor, passing through a horizontal scraper condenser for better product quality. Uncondensed vapors undergo expansion, creating a vacuum to condense vapors, while some uncondensed vapors containing aldehydes and ketones are vented to the atmosphere.
    - Product from the DRR is pumped by self-lubricated gear-type pre-polymer pumps into a viscometer and then to candle filters with stainless steel candles for filtration. After filtration, the product is directed to the drying section, taking 20 minutes from the outlet of the DRR to the inlet of the drying section. Intrinsic viscosity at the drying section decreases to 0.610 due to changes in the driving force.

1. EG RECOVERY SECTION:

CONDITIONS: P= 260mbar.

SITE: Distillation column, Scraper Condenser

CHEMICAL REACTION: Separation of EG from water and recycling

PURITY: 98-99%

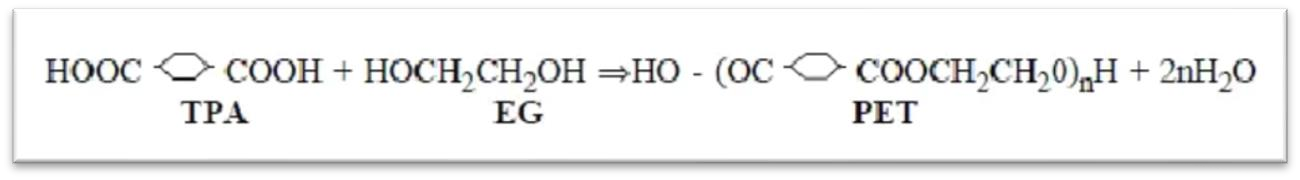
DETAILED DESCRIPTION:

• EG recovery from both reactors and scraper condensers is achieved through a distillation column, where EG is separated for reuse, while water is condensed for reflux, and any remaining components are evaporated.

**OVERALL:**

OVERALL YIELD:96%

OVERALL REACTION:



**b. ALTERNATE PRODUCTION PROCESS:EASTMAN INTEGREX PROCESS**

NOTE: Most of the alternate pathways have little change in either raw material or process control, which mainly depends on availability and feasibility of process at the particular time and place

RAW MATERIALS REQUIRED:

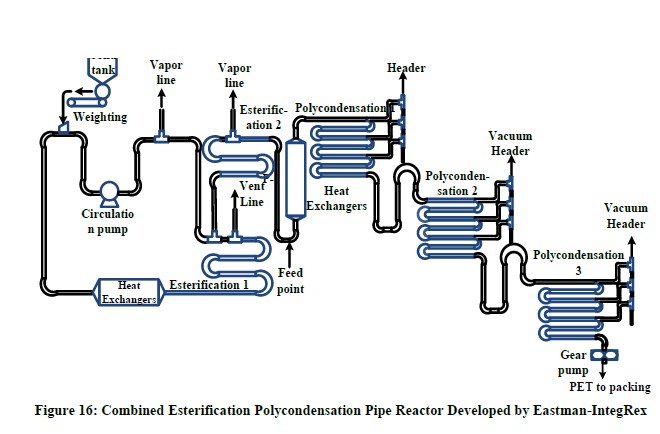
1. Pure terephthalic acid (PTA)
2. Ethylene glycol (EG)
3. Antimony Triacetate (Catalyst)

UTILITIES REQUIRED:

1. Paste Tank
2. Pipe reactor
3. Vacuum Distillation Column
4. Heat Exchanger
5. Vent lines and pipes

PROCESS

ANALYSIS:



* 1. Eastman Chemical's recent patent application introduces a novel pipe reactor design for esterification or polycondensation processes.
  2. The pipe reactor's flexible orientation and layout enable plant design for limited space condition, eliminating the need for level or pressure control.
  3. Traditional equipment such as pumps, agitators, screws, and seal systems are eliminated or minimized in the pipe reactor design, reducing operational complexity and equipment costs.
  4. Welding the pipe reactors without gaskets reduces emissions and air leakage, improving product quality and environmental performance.
  5. This innovative technology produces PET of lower intrinsic viscosity (IV) polyester or PET resin in the melt phase, up to an IV of 0.75, suitable for carbonated drink applications, without additional solid-stating processes.
  6. Eastman's pipe reactor design addresses mass transfer issues by applying vacuum, facilitating easy removal of by-products.
  7. In Eastman's process, feed materials such as TPA and EG are introduced into a circulation loop, where esterification occurs at elevated temperatures.
  8. Vent gases from esterification are separated in a distillation column, with water removed from EG.
  9. BHET produced from esterification is polymerized in the pipe reactor, divided into sections to gradually increase IV, with vent vapors condensed and recycled.
  10. The produced PET is then cut to crystals and stored in silos for further use.
  11. Cost of applying vacuum and converting reactant into low viscous fluid is high and due to less opportunity and purity of recycling process, the yield is reduced.
  12. Overall Yield is down to around 88%.
  13. Other sub-reaction yield are highly variable and generally around same as before.

**References:**

1. [https://www.scribd.com/document/433599901/Production-of-PolyethyleneTerephthalate-PET-Resin-From-PTA-and-EG](https://www.scribd.com/document/433599901/Production-of-Polyethylene-Terephthalate-PET-Resin-From-PTA-and-EG)
2. https://www3.epa.gov/ttnchie1/ap42/ch06/final/c06s06-2.pdf
3. [https://austinpublishinggroup.com/chemical-engineering/fulltext/ace-v8id1083.php#:~:text=In%20order%20to%20produce%20PET,and%20Dimethyl%20Tere phthalate%20(DMT).](https://austinpublishinggroup.com/chemical-engineering/fulltext/ace-v8-id1083.php#:~:text=In%20order%20to%20produce%20PET,and%20Dimethyl%20Terephthalate%20(DMT))

**List the contributions of author :Alankrit Gupta**

* Designed and implemented a chemical synthesis route for the production of Polyethylene Terephthalate (PET), including raw material selection and process design.
* Contributed to the development and optimization of various stages in the synthesis process, such as paste preparation, esterification, pre-polycondensation, DRR operation, and EG recovery.
* Collaborated on the design and implementation of a novel pipe reactor technology for esterification and polycondensation processes, resulting in significant cost savings and operational simplifications.
* Conducted experiments and optimized reaction conditions to enhance reaction efficiency and overall yield, contributing to a comprehensive understanding of the reaction mechanisms involved.
* Played a role in evaluating alternative production processes, such as the Eastman IntegRex process, and provided insights into their feasibility and potential yield improvements, contributing to the overall efficiency and effectiveness of the synthesis process.

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